



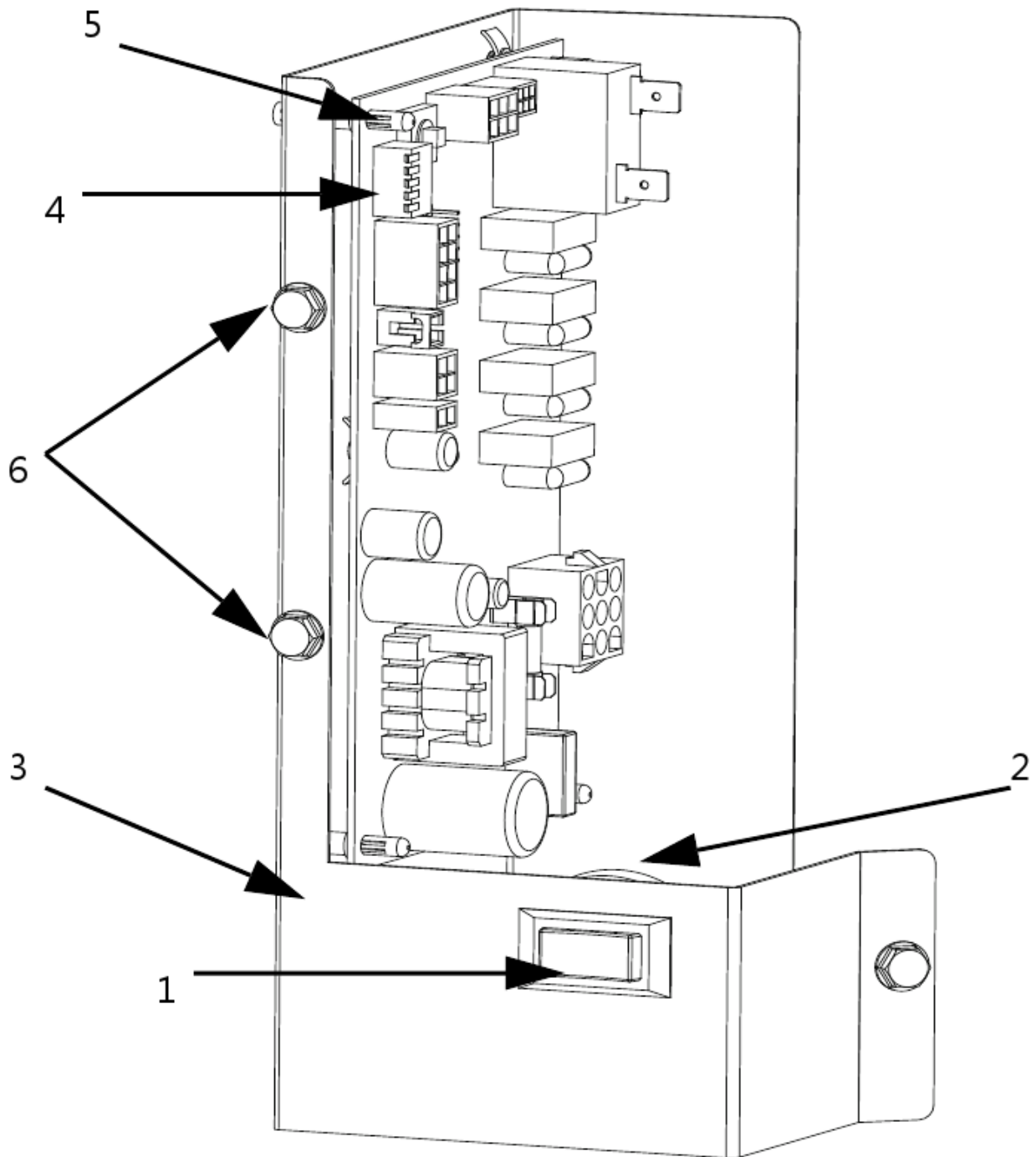
For more Parts Information:
<https://manitowocice.sysonline.com/Default.aspx>

TABLE OF CONTENTS

UG040 (Non-Americas)	
UG40 Control Box.....	1
UGP40 Control Box.....	3
UG40 Evaporator Assembly.....	5
UG40 Refrigeration Compartment – Common Components.....	7
UG40 Refrigeration Compartment – Air-cooled Components.....	10
UG40 Panels.....	12

UG040 (Non-Americas)

UG40 Control Box



UG040 (Non-Americas)

UG40 Control Box

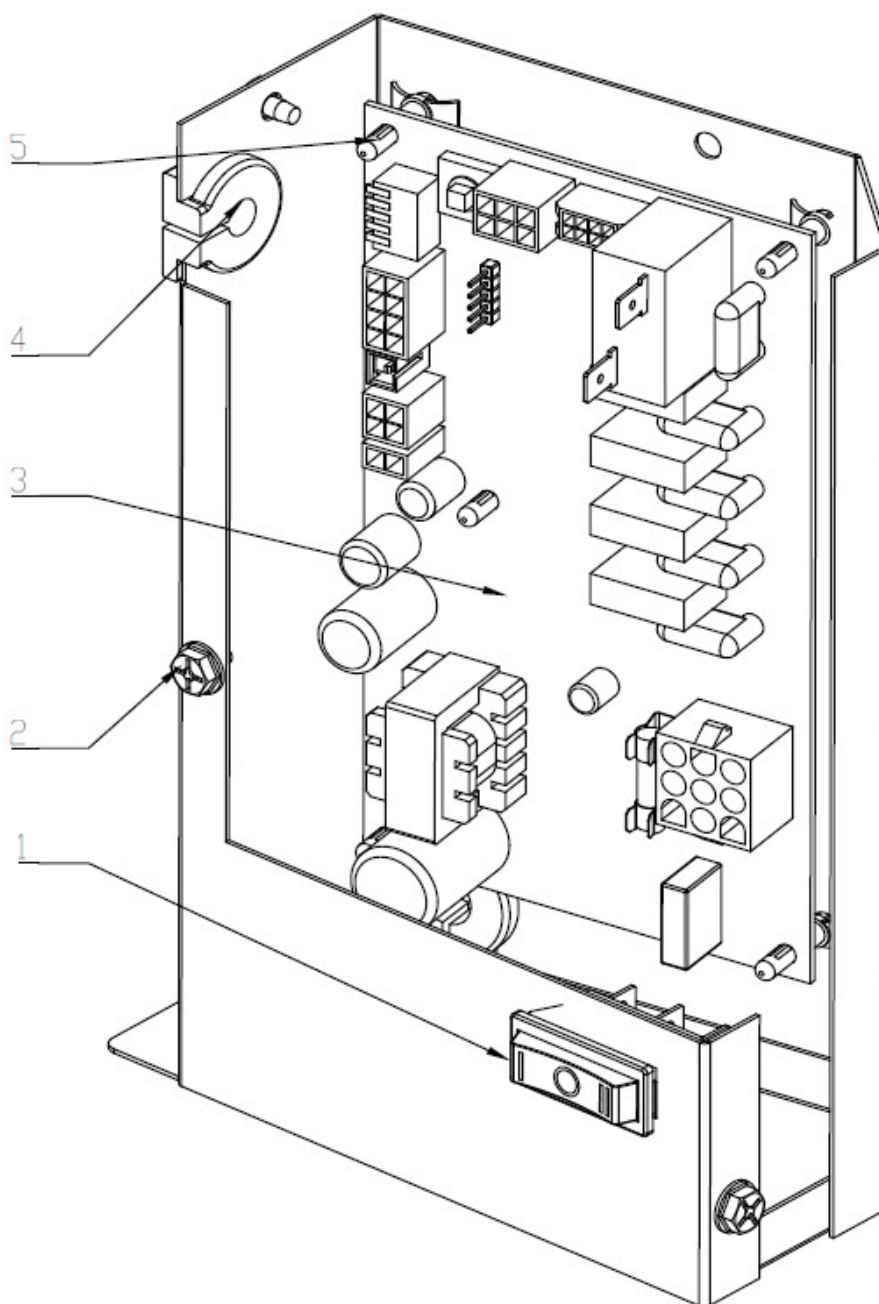
#	PART #	DESCRIPTION	QTY	Note
1a	2301513	Toggle Switch		[1]
1b	040005440	Toggle Switch		[2]
2	2500139	Bushing - 1.5"		
2a	2501409	Bushing - 0.875"		
3		Control Box		
3a	040002335	Control Box		[1]
3b	040005443	Control Box		[2]
3c	040002336	Cover - Control Box		[3]
4	040002984	Control Board		[1]
4b	040005521	Control Board		[2]
5	4302253	Control Board Mounting Supports		
6	5202329	Screw - #10-24 x 0.25" PHIL		
7	040003491	Wiring Harness - Air-cooled - 230V/50-60 Hz		
8	040003438	Wiring Harness - Toggle Switch		
9	040003062	Jump Wire - 230V/50 Hz		
10	040003432	Jump Wire - 230V/60 Hz		

PART NOTES:

- [1] - Before Serial Number 310370498
- [2] - After Serial Number 310370498
- [3] - Not Shown

UG040 (Non-Americas)

UGP40 Control Box



UGP40 Control Box

UGP40 Control Box

UG040 (Non-Americas)

UGP40 Control Box

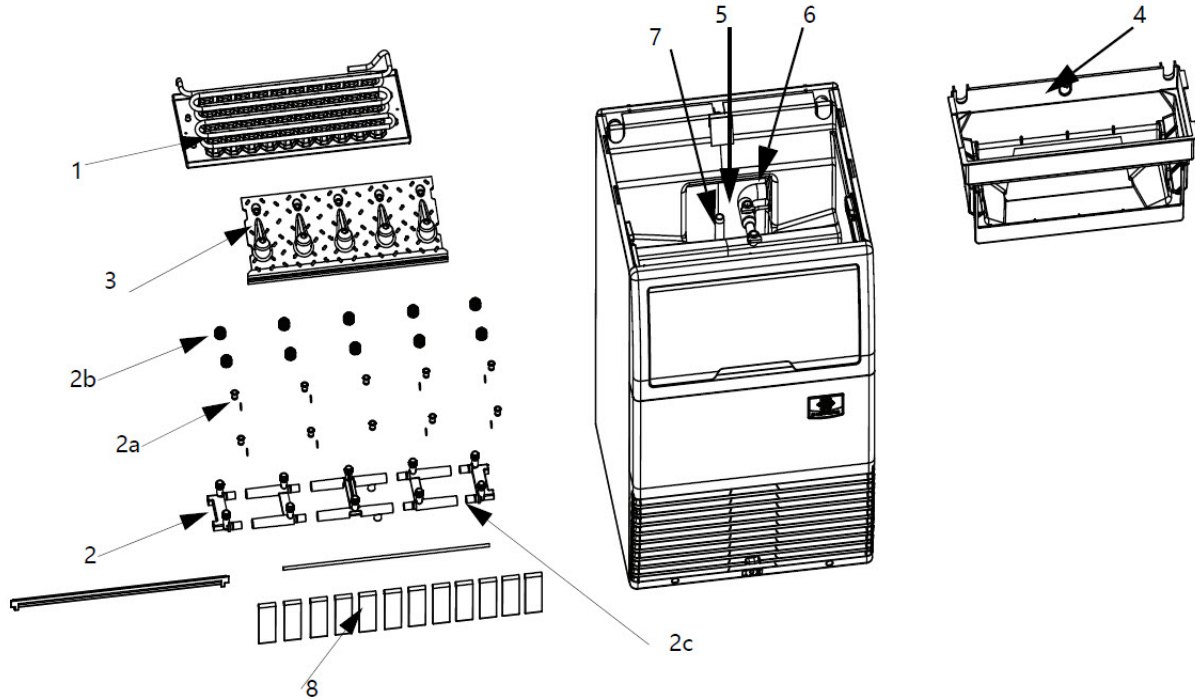
#	PART #	DESCRIPTION	QTY	Note
1	040005440	Toggle Switch		[1]
2	5202329	Screw - #10-24 x 0.25" PHIL		
3	040006639	Control Board		
4	040006595	Protection Grommet		
5	4302253	Control Board Mounting Supports		
6	040006638	Wiring Harness - Main		
7	040003438	Wiring Harness - Toggle Switch		
8	040003062	Jump Wire - 230V/50 Hz		

PART NOTES:

[1] - After Serial Number 310370498

UG040 (Non-Americas)

UG40 Evaporator Assembly



UG040 (Non-Americas)

UG40 Evaporator Assembly

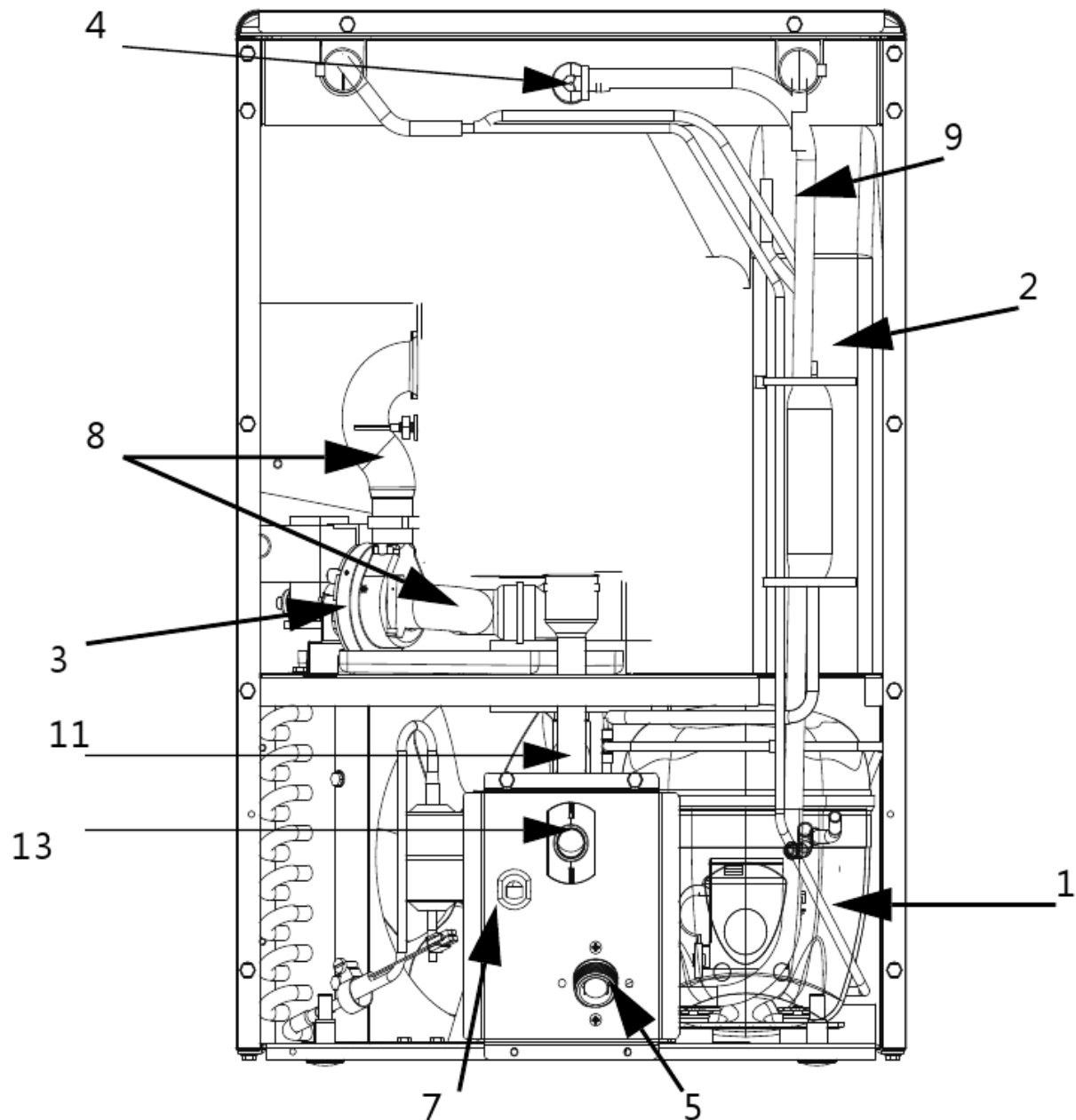
#	PART #	DESCRIPTION	QTY	Note
1		Evaporator Assembly		
1a	040004465	Evaporator Assembly - Standard		
2	040004660	Spray Bar Assembly		[1]
2a	4008779	Insert		[2]
2b	4008769	Cap		[2]
2c	5004639	O-ring		
3	040003479	Ice Ramp		
4	040003480	Evaporator Housing Assembly		
5	040003054	Water Level Thermistor		
6	040005204	Tubing - Pump to Spray Bar		[3]
7		Standpipe Assembly		
7a	4010379	Standpipe		
7b	040000096	Plug		
8		Curtain Assembly		[4]
8a	040003482	Paddle - 12		[5]
8b	3004559	Rod		
8c	040003481	Curtain Hanger		
9	5650649	Snap Clamp - 0.75" - Nylon		
10	6072481	Water Inlet Diverter		
11	4014933	Drain Screen		

PART NOTES:

- [1] - Includes spray module end, spray module extension, spray module center, o-rings, spray nozzle cap and spray nozzle insert.
 - [2] - each
 - [3] - Water Pump Out
 - [4] - 6 pieces
 - [5] - 1 each - order correcct amount for your model
- UG18UG20 ---6 paddles
- UG30 ---8 paddles
- UG40UG50 ---12 paddles
- UG65UG80 ---16 paddles

UG040 (Non-Americas)

UG40 Refrigeration Compartment – Common Components



UG040 (Non-Americas)

UG40 Refrigeration Compartment – Common Components

#	PART #	DESCRIPTION	QTY	Note
1		Compressor		
1a	040000434	Compressor - 208-230V/50-60 Hz		[1]
1aa	040000673	Relay Cover		
1b	040006733	Compressor - 220-240V/50-60 Hz		[2]
2	040004371	Cap Tube Assembly		
2a	040007787	Cap Tube Assembly - UGP		
3		Water Pump		
3a	040005214	Water Pump Assembly - 115V		[3]
3b	040005215	Water Pump Assembly - 230V/50 Hz		[4]
3c	040005216	Water Pump Assembly - 230V/60 Hz		[5]
4	040004041	Evaporator Water Inlet Fitting		
5		Water Inlet Valve		
5a	040001077	Water Inlet Valve - 230V/50-60 Hz		
5b	000000827	Mylar Shield		
6	4008759	Condensate Tray		
7		Power Cord		
7a	040001284	Power Cord - 230V/50 Hz/1 Ph		[6]
7b	040001283	Power Cord - 230V/60 Hz/1 Ph		[7]
8		Vinyl Tubing		
8a	040005204	Tubing - Pump to Spray Bar		
8b	000000942	Tubing - Sump to Pump		
8c	5000493	Snap Clamp - 0.985" x 1.135" ID		
9	000006438	Tubing - 0.375" ID x 45.0" L		
10	040001088	Water Supply Hose		[8]
11	040002340	Bin Drain Tube		
12	5650733	Cable Tie - 8.0" L		
13	4011289	Drain Fitting Barbed		
14	5004429	Screw 7 x 7 mm		[9]
15	5004859	Screw Php 7 x 7 mm		[10]
16		Compressor Mounting		[1]
16a	5648269	Compressor Mounting Retainer		
16b	3712109	Compressor Clevis Pin - 0.25" x 1.0"		
16c	5648289	Compressor Hairpin Clip		
16d	5004213	Compressor Sleeve		
16e	5004203	Compressor Rubber Grommet		
16f	5573179	Compressor Mounting Washer		
17		Compressor Mounting		[2]
17a	5000909	Compressor Sleeve		
17b	5000899	Compressor Rubber Grommet		
18	5005253	Leg Leveler		
19	2512043	Strain Relief - Power Cord		

PART NOTES:

- [1] - Used on UGF Models
- [2] - Used on UGP Models
- [3] - Includes water pump and pump bracket.
- [4] - Includes water pump, clamp-snap and pump bracket.

UG40 Refrigeration Compartment – Common Components

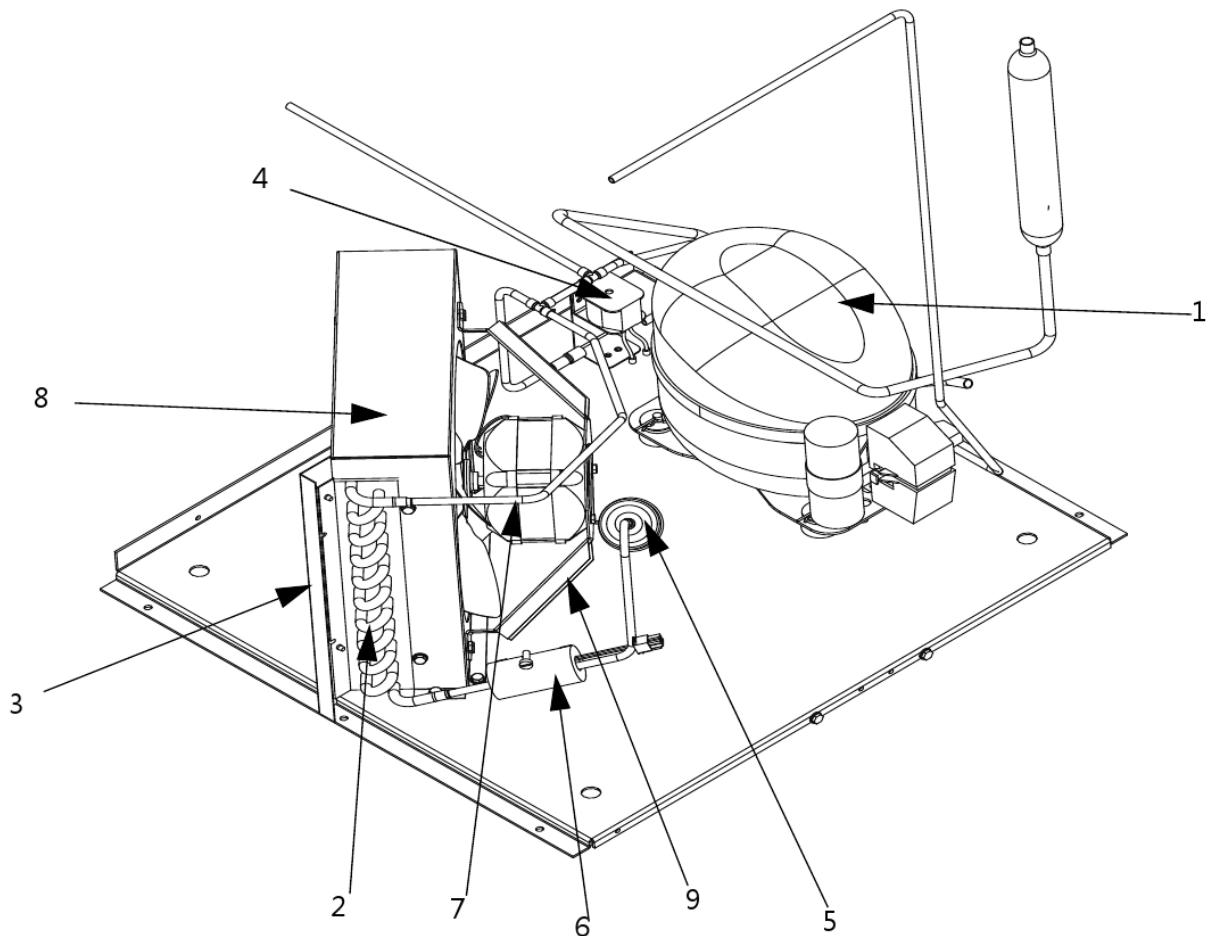
UG040 (Non-Americas)

UG40 Refrigeration Compartment – Common Components

#	PART #	DESCRIPTION	QTY	Note
[5]	-	Includes water pump, tubing, snap-clamp and pump bracket.		
[6]	-	Flat w/Ground Only in China		
[7]	-	No Plug/Bare Lead		
[8]	-	not shown		
[9]	-	mounts water inlet valve		
[10]	-	mounts water pump		

UG040 (Non-Americas)

UG40 Refrigeration Compartment – Air-cooled Components



UG040 (Non-Americas)

UG40 Refrigeration Compartment – Air-cooled Components

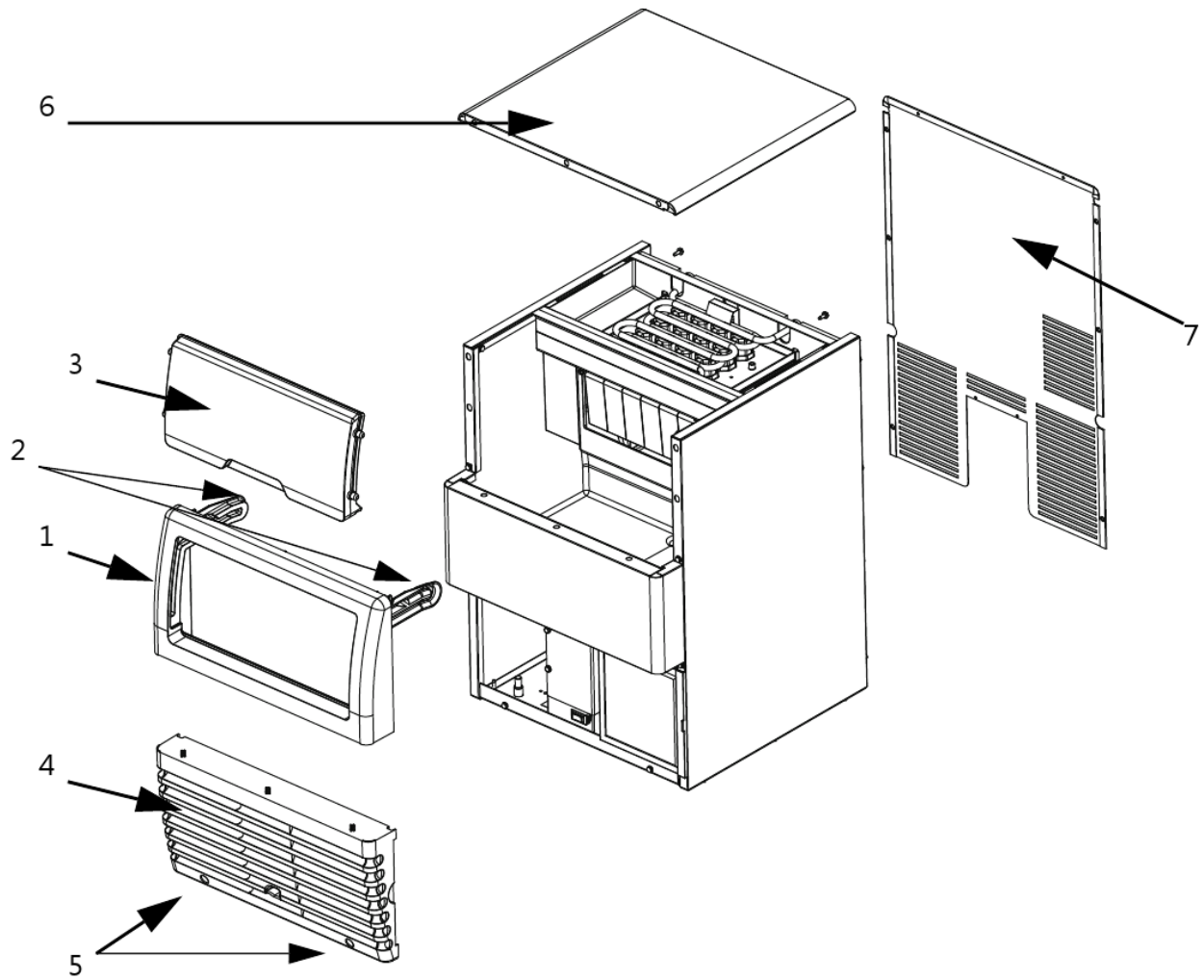
#	PART #	DESCRIPTION	QTY	Note
1		Compressor		[1]
2	040002578	Air Condenser		
3	040002544	Baffle - Air Condenser		
4	040008539	Harvest Valve with Coil - 230V/50-60 Hz/1 Ph		
4a	040000103	Harvest Valve Coil Only - 230V/50-60 Hz/1 Ph		
5	8252169	Drier		
6	040003056	Liquid Line Thermistor		
7		Fan Motor		
7a	2000219	Fan Motor - 208-230V/50-60 Hz		
7b	3005659	Fan Blade		
8	040002339	Fan Shroud		
9	040002341	Fan Motor Mounting Bracket		
10	5004499	Screw - M5 x 13 mm		[2]
11	5005513	Screw - Hex Head - M4 x 0.7 mm		[3]
12	040004977	Bin Thermistor		[4]

PART NOTES:

- [1] - Refer to COMMON PARTS Page
- [2] - bracket to fan shroud
- [3] - Mounts Fan Motor to Bracket
motor to bracket
- [4] - not shown

UG040 (Non-Americas)

UG40 Panels



UG040 (Non-Americas)

UG40 Panels

#	PART #	DESCRIPTION	QTY	Note
		Door – Gray		
1	040003734	Door Frame - Gray		
2	040004090	Door Track Assembly		
3	040003738	Door Assembly		[1]
4	040002577	Grill		[2]
5	000001718	Screw - M5 13mm - USE UP		[3]
6	6056019	Top Cover		
7	040003594	Back Panel		
8	5005253	Leg Leveler		
9	040004372	Air Filter - 9.54" x 8.91"		[4]

PART NOTES:

- [1] - Includes rear door, front door and pin door.
- [2] - Not Including Air Filter
- [3] - 5 x 13 mm
- [4] - Includes air filter and air filter bracket.
Not Shown